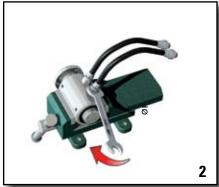


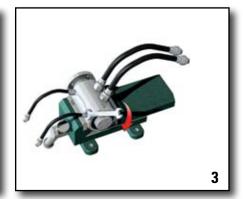
# Rotating Union Installation Instructions

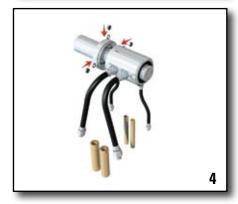


# Flexible Hose Installation

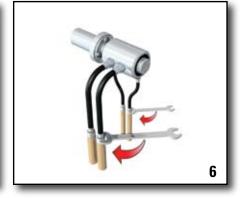












<sup>\*</sup>For torque specifications, contact DEUBLIN



# Rotating Union Installation Instructions



## Other Considerations



#### Dirt:

Handle the rotating union and/or hydraulic devices with extreme caution to ensure cleanliness. (ISO 4406, 17/15/12)



#### Tools

Use only appropriate tools.



Ensure that the threads and/or flanges are of proper size, quality and surface finish.



#### Transportation:

To avoid dirt contamination, the holes in the union must be completely protected/plugged before moving.

### Leakage:



If leakage occurs, verify that the leakage is not from the incorrect adjustment of other elements before dismounting the rotating union.

#### Recommendation:

Hydraulic devices, including rotating unions, have a longer service life if they are not adjusted and handled frequently. Therefore, do not dismount the rotating union unless it is absolutely necessary.

#### **DEUBLIN** Company (U.S. Headquarters)

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