

Scope:

This document applies on following *DEUBLIN* Unions:

- SP0503
- SP0504

This document is only valid in combination with the appropriate IC-Drawing and only within the listed operating data.

Operating Data:

Use operating data listed on IC-Drawing.

Initial operation:

According to the construction, the union can show a strong leakage on every pressure application. This applicational leakage is normal and should drop within **15 seconds**.

Problemsolving:

If the union still shows a noticeable leakage after 15 seconds, rotation of the rotor (n_{\max} : 100 RPM) should reduce the leakage to a construction-based amount (<2 NL/min).

In case that the union continues with the high leakage, contact *DEUBLIN*.

Note:

Depending of the model, the union could be equipped with silencers.

