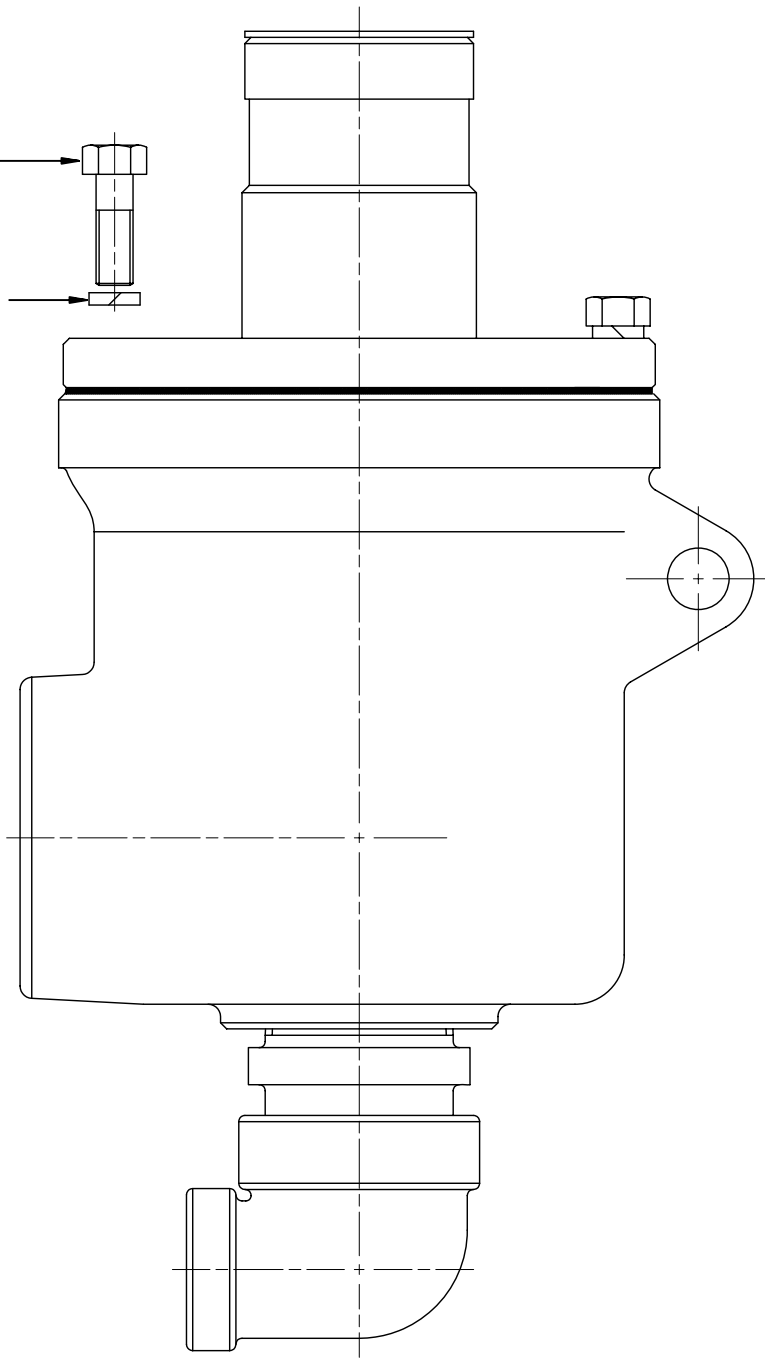


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STEP #1

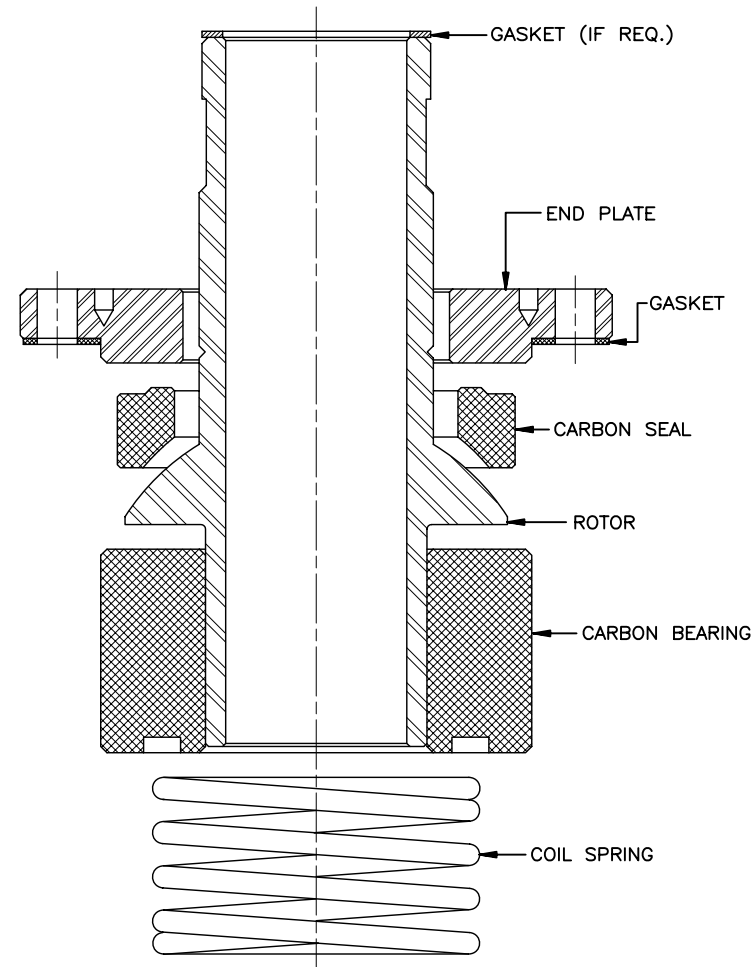
(8) 3/8-16 U.N.C. HEX HEAD BOLTS

(8) 3/8" LOCKWASHER



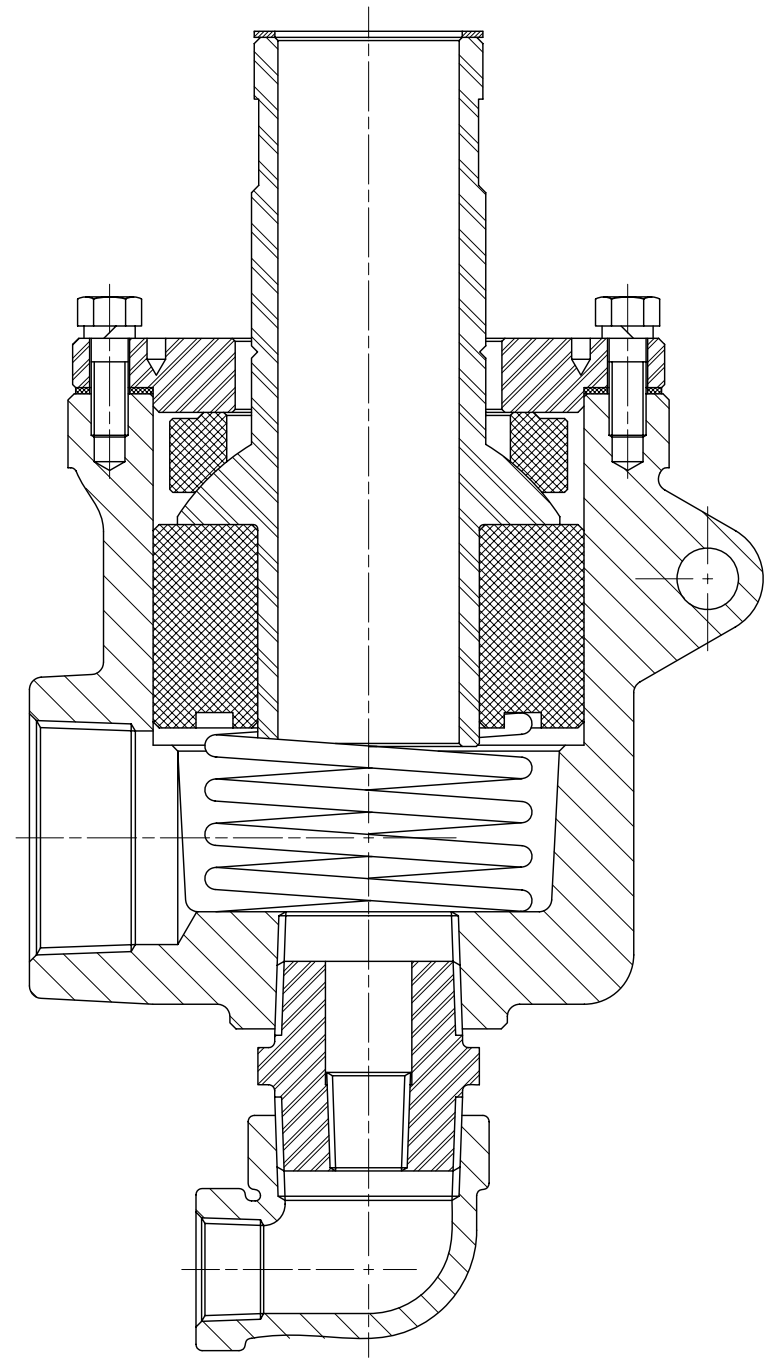
HOLDING HOUSING, REMOVE BOLTS AND LOCKWASHERS. (DO NOT DISCARD)

STEP #2



REMOVE AND DISCARD ALL COMPONENTS SHOWN ABOVE

STEP #3



DROP NEW COIL SPRING INTO HOUSING. REPLACE CARBON BEARING, ROTOR, CARBON SEAL, GASKET, AND END PLATE. BOLT END PLATE DOWN USING THE ORIGINAL LOCKWASHERS AND BOLTS. TORQUE BOLTS TO 20-25 FT.LBS.

REV	DESCRIPTION	DATE	BY	CHKD	APPD	MATERIALS	SCALE
H							FULL
G							DRN BG 08/12/94
F							ENGR BG 08/12/94
E							APPD
D							
C							
B							
A							
LET	REVISION	ECO	DATE	SIGN			

UNLESS OTHERWISE SPECIFIED:
 1. UNTOLERANCED DIMENSIONS ±.010
 2. MACHINED DIAS CONCENTRIC WITHIN .005 T.I.R.
 3. COUNTERSINK TAPPED HOLES TO FIRST THREAD
 4. REMOVE BURRS AND SHARP CORNERS .010 MAX
 5. ANGLE TOLERANCE ± 1/2°
 6. ALL DIMENSIONS ARE FINISHED
 7. DIP PARTS IN CORROSION PREVENTATIVE OIL

DEUBLIN COMPANY
 WAUKEGAN, ILLINOIS, U.S.A.
DISASSEMBLY AND ASSEMBLY
 FOR 9200 SERIES UNIONS
 C.A.D. DRAWING
 No. DA-060